

## ÖLFLEX® ROBOT F1

TPE-PUR robot cable for flexing and torsion load, certified

ÖLFLEX® ROBOT F1 - Power and control cable für bending and torsional load in harsh environmental conditions with UL/cUL AWM certification

### Info

Simultaneous bending and torsion

Torsion angle up to +/- 360 °/m

AWM certification for USA and Canada



UV-resistant



Torsion-resistant



Power chain



Oil-resistant



Mechanical resistance

### Benefits

Allows much faster speed and accelerations which increases the economic efficiency of the machines

Multi-standard certification reduces part varieties and saves costs

Increased durability under harsh conditions thanks to robust PUR outer sheath

Resistant to contact with many mineral oil-based lubricants, diluted acids, aqueous alkaline solutions and other chemical media

Wide temperature range for applications in harsh climatic environments

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### Application range

Multi-axis articulated robots  
Automated handling equipment  
Industrial machinery and machine tools  
In power chains or moving machine parts  
Plant engineering

### Product features

Abrasion and notch-resistant  
Flame-retardant  
High oil-resistance  
Flexible at low temperatures  
Low-adhesive surface

### Norm references / Approvals

UL AWM Style 20940  
cUL AWM I/II A/B  
UL File No. E213974  
For use in power chains: Please comply with assembly guideline Appendix T3

### Product Make-up

Extra-fine strands, 0.14 mm<sup>2</sup> - 0.5 mm<sup>2</sup>, made from tinned-copper wires, bare above.  
Core insulation: TPE  
Cores (or core pairs) twisted in layers or bundles  
PTFE tape wrapping  
Pair screen (D): layer of tinned-copper wires  
PUR outer sheath, black (RAL 9005)

### Technical Data

Classification:	ETIM 5.0 Class-ID: EC000104 ETIM 5.0 Class-Description: Control cable
Core identification code:	Up to 0.34 mm <sup>2</sup> : DIN 47100 cores From 0.5 mm <sup>2</sup> : white cores with black printed numbers
Conductor stranding:	Extra-fine wire
Torsion:	Torsion load max. ± 360 °/m
Minimum bending radius:	Flexible use: 10 x outer diameter Fixed installation: 4 x outer diameter
Nominal voltage:	IEC: up to 0.34 mm <sup>2</sup> 250 Vss. 0.5 - 2.5 mm <sup>2</sup> 300/500 V UL/CSA up to 1.5 mm <sup>2</sup> 600 V, from 2.5 mm <sup>2</sup> 1000 V
Test voltage:	Cores: spark test 6 kV
Protective conductor:	G = with GN-YE protective conductor X = without protective conductor
Temperature range:	Flexing: -40 °C to +80 °C Fixed installation: -50 °C to +80 °C

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### Note

Unless specified otherwise, the shown product values are nominal values at room temperature. Detailed values (e.g. tolerances) are available upon request.

Copper price basis: EUR 150/100 kg. Refer to catalogue appendix T17 for the definition and calculation of copper-related surcharges.

Please find our standard lengths at: [www.lappkabel.de/en/cable-standardlengths](http://www.lappkabel.de/en/cable-standardlengths)

Packaging size: coil  $\leq$  30 kg or  $\leq$  250 m, otherwise drum

Please specify the preferred type of packaging (e.g. 1 x 500 m drum or 5 x 100 m coils).

Photographs are not to scale and do not represent detailed images of the respective products.

\* Prices are net prices without VAT and surcharges. Sale to business customers.

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Article number	Number of cores and mm <sup>2</sup> per conductor	Outer diameter (mm)	Copper index (kg/km)	Weight (kg/km)
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0029590	7 X 0.25	6.7	16.8	62
0029591	12 X 0.25	9	30	122
0029592	18 X 0.25	10.6	45	156
0029593	25 X 0.25	12.5	60	205
0029594	2 X 0.34	4.6	7	38
0029595	3 X 0.34	4.8	10	40
0029596	4 X 0.34	5.2	15	48
0029599	12 X 0.34	9.4	40	130
0029600	18 X 0.34	11.2	60	170
0029601	25 X 0.34	13.1	83	220
0029608	18 G 0.5	12.3	84	202
0029609	25 G 0.5	15.2	120	284
0029610	2 X 1	6.3	19	60
0029611	3 G 1	6.6	28	71
0029612	4 G 1	7.2	38	87
0029614	7 G 1	9.2	65	141
0029615	12 G 1	12.4	110	237
0029616	14 G 1	13.2	128	257
0029617	16 G 1,0 + (2 x 1,0)	15.4	190	346
0029618	18 G 1	16.1	170	349
0029619	23 G 1 + (2 x 1,0)	18	250	461
0029620	25 G 1	18.3	240	407
0029621	34 G 1	21.1	320	600
0029622	41 G 1	23.6	390	753
0029624	4 G 1.5	8.2	57	114
0029625	5 G 1.5	9.1	72	141
0029627	7 G 1.5	10.5	101	187
0029629	12 G 1.5	14.3	170	294
0029630	18 G 1.5	17.5	259	450
0029631	25 G 1.5	22.2	360	661
0029632	3 G 2.5	9.1	72	136
0029641	4 G 6	13.3	220	330

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Product Management [www.lappkabel.de](http://www.lappkabel.de)You can find the current technical data in the corresponding data sheet.  
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