

# Mechanically operated valves Series 1 and 3

Series 1: 3/2-way and 5/2-way, ports G1/8 and G1/4  
Series 3: 3/2-way and 5/2-way, ports G1/8



These mechanically operated valves have been designed with three different types of actuation:

- plunger
- lever/roller
- unidirectional lever/roller

In each case, return is triggered by a mechanical spring.

The 3/2-way monostable valves of Series 3 are normally closed in the rest position when pressure is supplied in 1 and are normally open when pressure is supplied on connection 3, the user port 2 remaining unchanged.

The 5/2-way valves of Series 3 may be supplied via the ports 3 and 5 with two different pressures if a cylinder has to be operated using a delivery pressure which is different from the return pressure.

## GENERAL DATA

<b>Construction</b>	spool-type (Series 3), poppet-type (Series 1)
<b>Valve group</b>	3/2, 5/2 way/pos.
<b>Materials</b>	aluminium body, poppet OT58, stainless steel spool, NBR seals
<b>Ports</b>	G1/8, G1/4
<b>Ambient temperature</b>	0°C+ 60°C
<b>Medium temperature</b>	0°C+ 50°C
<b>Operating pressure</b>	see models
<b>Fluid</b>	Filtered air, without lubrication. If lubricated air is used, it is recommended to use ISO VG32 oil. Once applied the lubrication should never be interrupted.

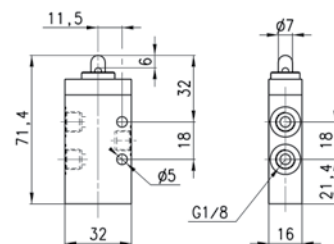
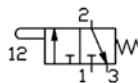
## CODING EXAMPLE

3	3	8	-	94	5
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<b>3</b>	SERIES: 1 3
<b>3</b>	FUNCTION: 3 = 3/2 ways N.C. 4 = 3/2 ways N.O. (only Series 1) 5 = 5/2 ways
<b>8</b>	PORTS: 8 = G1/8 4 = G1/4 (only Series 1)
<b>94</b>	ACTUATION: 94 = plunger 95 = lever/roller 96 = unidirectional roller
<b>5</b>	RESETTING: 5 = spring return

## Valve Mod. 338-945

Operating pressure =  $-0,9 \div 10$  bar  
Flow rate = 700 NI/min.  
Actuating force = 32N

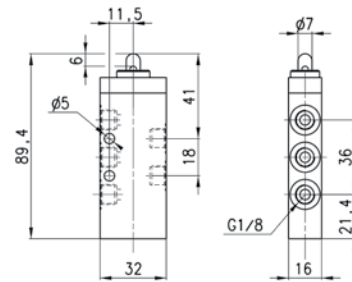


Mod.

338-945

Valve

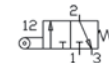
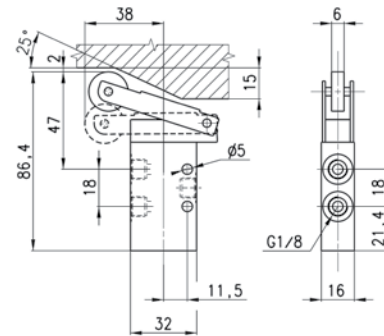
Operating pressure =  $-0,9 \div 10$  bar  
 Flow rate = 700 NI/min.  
 Actuating force = 35N



Mod.  
**358-945**

Valve

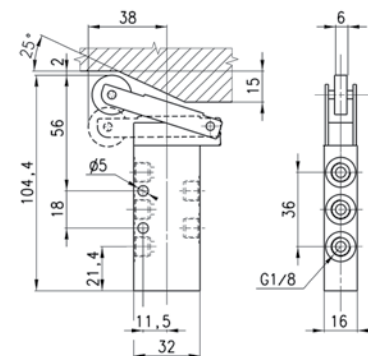
Operating pressure =  $-0,9 \div 10$  bar  
 Flow rate = 700 NI/min.  
 Actuating force = 15N



Mod.  
**338-955**

Valve

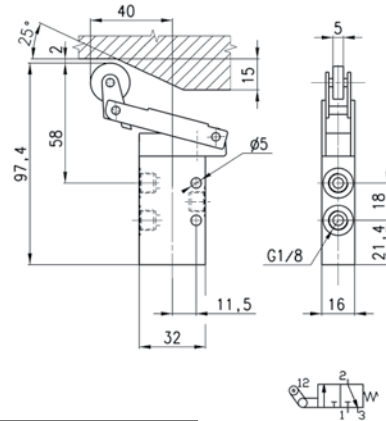
Operating pressure =  $-0,9 \div 10$  bar  
 Flow rate = 700 NI/min.  
 Actuating force = 17N



Mod.  
**358-955**

Valve

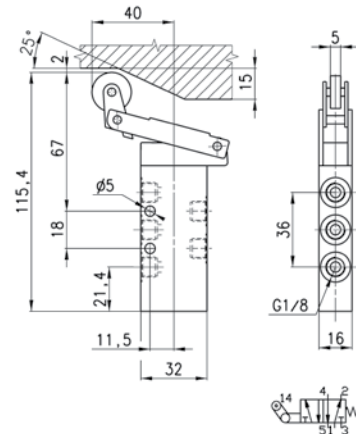
Operating pressure =  $-0,9 \div 10$  bar  
 Flow rate = 700 NI/min.  
 Actuating force = 15N



Mod.  
**338-965**

Valve

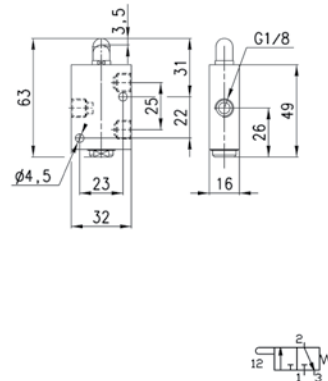
Operating pressure =  $-0,9 \div 10$  bar  
 Flow rate = 700 NI/min.  
 Actuating force = 16N



Mod.  
**358-965**

Valve

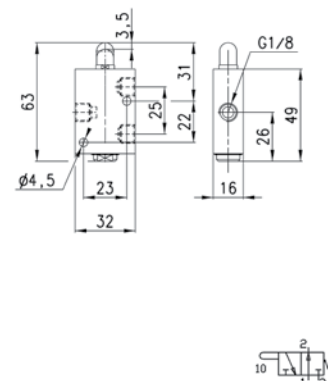
Operating pressure =  $0 \div 10$  bar  
 Flow rate = 500 NI/min.  
 Actuating force at 6 bar = 70N



Mod.  
**138-945**

Valve

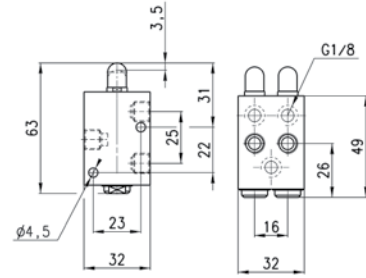
Operating pressure =  $0 \div 10$  bar  
 Flow rate = 500 NI/min.  
 Actuating force at 6 bar = 70N



Mod.  
**148-945**

Valve

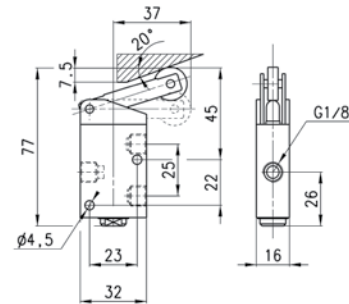
Operating pressure = 0 ÷ 10 bar  
 Flow rate = 500 NI/min.  
 Actuating force at 6 bar = 120N



Mod.  
**158-945**

Valve

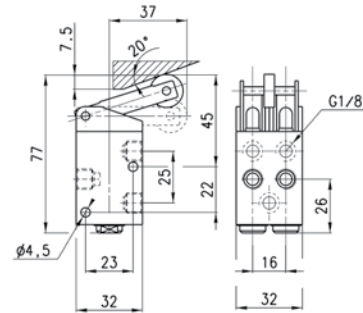
Operating pressure = 0 ÷ 10 bar  
 Flow rate = 500 NI/min.  
 Actuating force at 6 bar = 36N



Mod.  
**138-955**

Valve

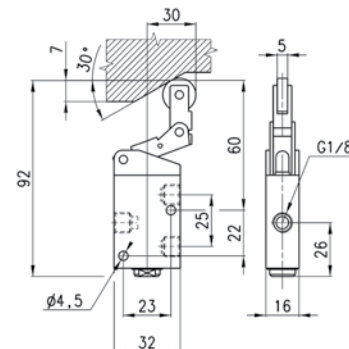
Operating pressure = 0 ÷ 10 bar  
 Flow rate = 500 NI/min.  
 Actuating force at 6 bar = 92N



Mod.  
**158-955**

Valve

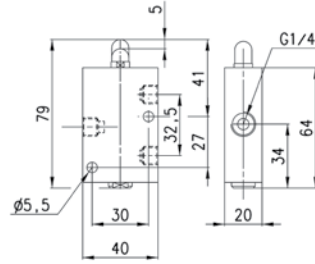
Operating pressure = 0 ÷ 10 bar  
 Flow rate = 500 NI/min.  
 Actuating force at 6 bar = 41N



Mod.  
**138-965**

Valve

Operating pressure = 0 ÷ 10 bar  
 Flow rate = 1250 NI/min.  
 Actuating force at 6 bar = 64N

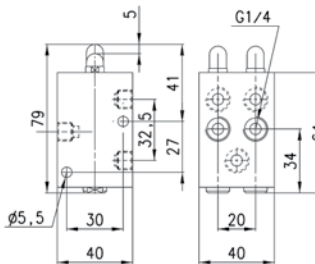


Mod.  
 134-945



Valve

Operating pressure = 0 ÷ 10 bar  
 Flow rate = 1250 NI/min.  
 Actuating force at 6 bar = 147N

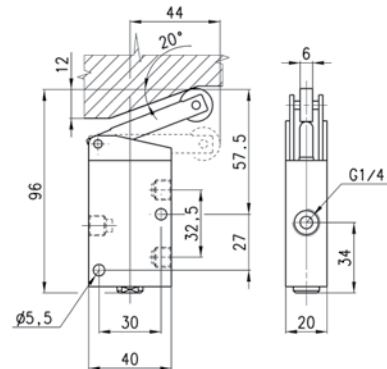


Mod.  
 154-945



Valve

Operating pressure = 0 ÷ 10 bar  
 Flow rate = 1250 NI/min.  
 Actuating force at 6 bar = 41N

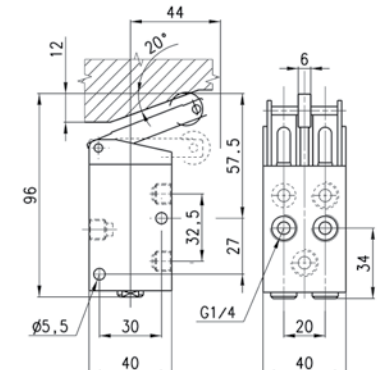


Mod.  
 134-955



Valve

Operating pressure = 0 ÷ 10 bar  
 Flow rate = 1250 NI/min.  
 Actuating force at 6 bar = 110N



Mod.  
 154-955

