

Single-Level Bill of Materials Report
With Phantom Blow Through

Sigma Valve (SGV)

Bill Number	Revision	Option	Type	Unit of Measure	Description						
202880-001	000 (CURRENT)	BASE	STD	EACH	HIV-REPAIR KIT F#20HM24						
Last Used: 2/18/2016		Max Lot Size:		0							
Drawing: 202880-001		Revision: A		Routing: ASSEMBLE RK AND ORIF							
Component Item Code	Revision	Type	Quantity Per Bill	Unit of Measure	Description	Add Date	Engineering Change Number	Delete Date	Engineering Change Number	Find Number	Step Number
730130-001			1.00	EACH	HEX -1/4-20 X 1-3/4 HEAD BOLT,						
740340-001			1.00	EACH	NUT-1/4-20NC- 316SS						
770120-001	*	STD	1.00	EACH	SET SCREW-1/4-20X1-, 1/4-20 X						
750140-001			1.00	EACH	BALL, 1/4" CARBIDE						
781250-001	*	STD	1.00	EACH	SPRING-13Q125- INCONEL X 750,						
781360-001			1.00	EACH	SPRING-20H105- INCONEL X 750,						
200270-001	*	STD	1.00	EACH	HIV-LAPPED SEAT						
200290-001	*	STD	1.00	EACH	HIV-DIAPHRAGM						
200610-001			1.00	EACH	HIV-20H20-SPIRAL RING						
810170-001			1.00	EACH	ORING 2-013, 70V013 70D VITON						
840180-001			1.00	EACH	ORING 2-008, .070 CS X .176 ID						
840200-001			1.00	EACH	ORING 2-010, .070 CS X .239 ID						
840240-001			2.00	EACH	ORING 2-014, .070 CS X .489 ID						
840260-001			1.00	EACH	ORING 2-016, .070 CS X .614 ID						
790180-001			1.00	EACH	TEFLON-TSR-008- SPLIT RING						
790200-001			1.00	EACH	TEFLON-TSR-010- SPLIT RING						